

# DurusWhite™ FullCure®430 Material Software Update for Connex350 Printers

## 1. Purpose

This document provides instructions for installing the DurusWhite material software update on server and client workstations.

## 2. Background

This software update makes Duruswhite—FullCure430, a polypropylene-like material, available for use.

## 3. Special Instructions

1. The printer server and all client workstations must be updated.
2. Ensure that the Objet Studio version meets the requirements given in the material software update information published on the Objet website.
3. Ensure that printer control software version 37.00.032 or later is installed.
4. If you are installing this software update immediately after the installation of Objet Studio, you must open Job Manager at least once before you install this software update.
5. To ensure system reliability, it is recommended that you insert the DurusWhite material cartridge into the Model 2 container housing.
6. The Material Replacement wizard must be performed every time a change to DurusWhite is made and every time when changing from DurusWhite.
7. When using DurusWhite, the print heads must be cleaned immediately after EVERY print job.  
The tag fastened to the handle of the DurusWhite cartridges, stresses the necessity to clean the print heads immediately after printing models with DurusWhite.



8. Purge time is reduced when using DurusWhite; that is, the printer purges more often.

## 4. New Features

The software update adds DurusWhite to the material list in Objet Studio.

## 5. Known Bugs

None

## 6. Notes

1. DurusWhite comes in weights of:

- 1.44 kg
- 3.6 kg

Use the following part numbers when ordering DurusWhite.

Part Number	Description	Printer
OBJ-03264	Single 1.44 kg (comes in 3.6 kg casing)	Eden260V/330/350/350V/500V and Connex350/500
OBJ-03226	Single 3.6 kg cartridges	Eden260V/330/350/350V/500V and Connex350/500
OBJ-03227	Pack of three 3.6.kg cartridges	Eden260V/330/350/350V/500V and Connex350/500

## 7. Installation Instructions

### Server Workstation and Client Workstations

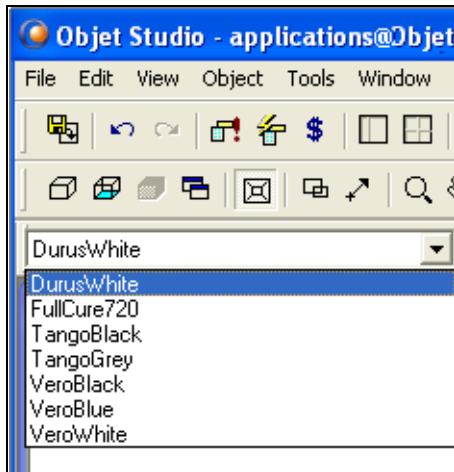
1. Make sure the Objet Studio application is off.
2. Download the material software update.
3. Extract the files from the zipped folder.
4. Double-click the *setup.exe* file to run the update installation program.

When the following screen appears, Objet Studio is updated to support DurusWhite.



**Note:** Disregard the message to upgrade the Connex350 computer. This update is already installed on the printer computer.

5. Start Objet Studio application and open the model-material drop-down menu. DurusWhite material should be available for selection.



If you have any questions about the procedure in this document, contact your local Objet specialist.